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RBEA62309-5
Job Sheet 191562



Part No: RBEA62309-5

Job Qty: 10 pcs

Part Name: Handle



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/4/19

Job Tracking No:

Due Date: 4/18/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBEA62309 Rev.S IPP Rev. A 19.02.01 New issue DP Verify DD/IPP Rev.B 19.02.28 drawing revision
DP Verify DD

Ship Via:

Bill of Materials



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Container No: S162153



Part: RBEA62309-5

Job No: 191562

Serial No/Batch: S162153

Revision: S

Inspector:

Exp Date:

Instructions:

Date: 03/13/19

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	10 pcs	4/18/19	0.00	2.00		Small Fab - 1	X-Load - 1	2019/03/13 AP Mehel
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	10 pcs	4/18/19	0.00	0.00		QC 5 - 10		MAR 14 2019 DAS 40 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
120	Packaging 3-1 - Stock - B4B	10 pcs	4/18/19	0.00	0.00		Packaging 3 - 1 - B4B		DAS 23 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - SA	10 pcs	4/18/19	0.00	0.00		QC 21 - SA - 21		DAS 21 9-89 MAR 14 2019
							QC 21 - SA - 70		

Part Op
Descriptions: 100 - Cut to length using hot knife. Holes to be transfer burned at assembly.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
87975K55	Nylon Fabric Strip, Black, 1" Wide x 75 Feet Long, 0.02" Thick	16 ft (1.6 ea)	100-Small Fab - 1	5152103

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	87975K55	16	65	0

Part Specifications

Specifications could not be found.

8 7 6 5 4 3 2 1

D

C

B

A

D

C

B

A

SHOP COPY

RETURN TO

ENGINEERING

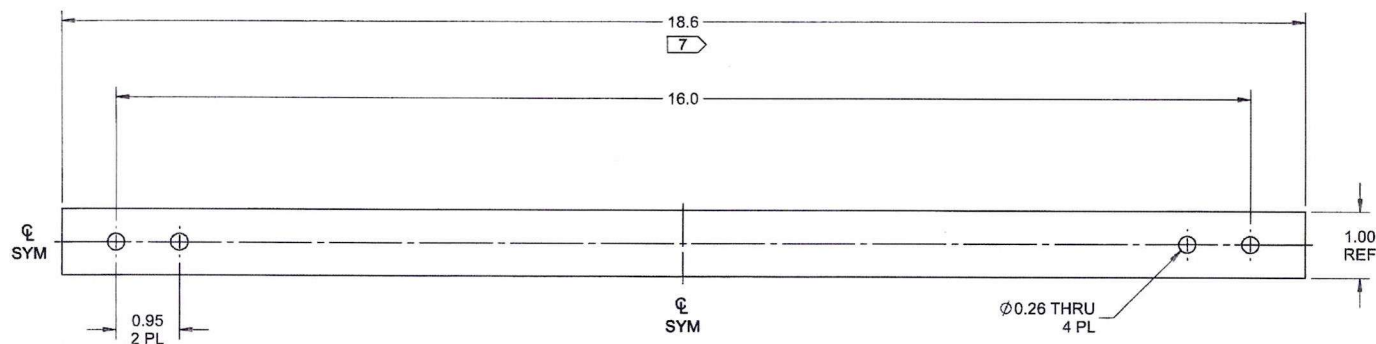
UNCONTROLLED COPY

NOT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

191562
1903-04



FLAT PATTERN

RBEA62309-5 HANDLE

NOTES:

- 1) MATERIAL: McMaster#87975K55 OR EQUIV. (BLACK NYLON FABRIC STRIP 1" WD. X 75' LG.)
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) HEAT CUT ENDS TO PREVENT FRAYING

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	KPT	TOOL PART #	REV. S
MFG. APPR.	DP	RBEA62309	SHEET 8 OF 12
APPROVED	WY	TITLE	SCALE
		AS350/355 FIELD MAINTENANCE KIT	NTS
DATE	2/27/2019	COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE, OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					